



Polyester Surface Primers

Black
2002

Gray
2092

White
2082

GEL TIME: 16-20 min @ 77°
VISCOSITY: 2200 cps
COVERAGE (16-MILS): 100 sf/gal
THIX INDEX: 5.22
WEIGHT PER GAL: 8.7 lbs

FLASH POINT: 98° F
VOCs: 1.71 lbs/gal
MONOMER CONTENT: 20%
SHELF LIFE: 6 months @ 68° F
DUST FREE TIME: 60 min @ 77° F

product applications

- ✓ Metallic Primer – Automotive, Tanks
- ✓ In Mold Primer for Post Paint Application
- ✓ Pattern Surfaces – Tooling Board (Urethane, Epoxy)
- ✓ Wood Primer – MDF, Marine Grade Woods
- ✓ Marine Application
- ✓ Architectural Wood Surfaces

product features

- ✓ Quick build primer with a tougher surface than the sanding primer
- ✓ Low porosity surface for a finish coat or preparation for a top coat
- ✓ Low VOC product
- ✓ Perfect primer for prestec topcoats or any other surface coatings desired
- ✓ Relatively high build to 80 MILS
- ✓ Will polish to a relatively high gloss surface

application suggestions

- ✓ Catalyze at 2% w/ MEKP initiator (0.5 oz/quart)
- ✓ Utilization of HVLP spray gun optimizes finish
- ✓ Air pressure 25-40 PSI
- ✓ Maintain 12-18" distance between gun and surface
- ✓ Optimum Temperature of 77°F
- ✓ Start with flash coat (2 MILS). Wait 2 min then start build coats of 4 MILS per pass, up to optimum 24 MILS
- ✓ Can build to 24 MILS without sagging or cracking
- ✓ Allow full cure (24 hrs) prior to sand and polish or top coat application



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