

# Vinyl Ester Hi-Gloss

Clear 67X1



## Product Uses

- Corrosion Application
- High HDT Tooling Environment
- Swimming Pool Resurfacing
- Closed Mold Tooling
- Architectural Wood

## Product Features

- Corrosion Resistant
- High Heat Distortion
- Rapid Cure / High Gloss Finish
- Low VOC Product
- Great UV Resistance

## Application Suggestions



Mix contents of can thoroughly



Optimum Temperature of 77°F and above 60°F



Utilization of HVLP spray gun optimizes finish



Tip size 21.7 - 2.3 mm



Air pressure 25-40 PSI



Allow full cure (24 hrs) prior to sand and polish or top coat application



Catalyze 2% w/ MEKP initiator (20 cc/quart)

Start with flash coat (2 MILS). Wait 2 min then start build coats of 4 MILS per pass, up to optimum 24 MILS

## Properties

**Gel Time** 16-20 min @77° F

**Viscosity** 1200

**Coverage (20 MILS)** 100 sf/gal

**Thix Index** 5.22

**Weight Per Gal** 8.7 lbs

**Flash Point** 98° F

**VOC** 1.60 lbs/gal

**Monomer Content** 20%

**Shelf Life** 3 Months @ 68° F

**Dust Free Time** 30 min @ 77° F

**HDT** 375° F

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